

















































































## BFC Machine Embroidery Thread





























The ideal way to choose colors for your projects is, of course, to have actual thread charts so you can compare them to your available thread and your project, but this chart can help you make your selections. The colors for Isacord shown are the threads that have equivalents in BFC Poly.





























Please note: Computer Monitors may vary when viewing color swatches.





























Isacord Poly #	BFC Poly #	Name	Color
0010	2168	White	
0017	2169	Bright White	
0020	2170	Black	
0101	2172	Antique White	
0108	3376	LT Gray	
0112	3379	Blue Gray Granite	
0124	3408	PLST Gray	
0131	3340	MD Slate	
0132	3418	DK Pewter	
0132	3417	MD Pewter	
0132	3380	Steel Gray	
0138	3345	DK Slate	
0145	3409	Silver	
0150	2575	PALE Gray	
0152	3413	MD Gray	
0152	3412	MD Pigeon Gray	
0182	2572	PALE Mauve Gray	
0182	3371	PALE Cloud Gray	
0184	3370	PALE Mauve Pearl	
0184	3368	Silver Tint White	
0221	2870	PALE Olive	
0256	2368	PALE Yellow	





























Isacord Poly #	BFC Poly #	Name	Color
0270	2388	PALE Mellow Yellow	
0310	2376	Yellow	
0310	2403	Bright Popcorn	
0311	2380	Buttercup	
0345	2899	DK Olive	
0442	2881	MD Olive	
0465	2906	Loden Green	
0520	2390	LT Buttered Popcorn	
0532	2751	PALE Gold	
0532	2630	LT Sandstone	
0532	2829	Yellow wheat	
0546	2852	LT Green Amber	
0630	2379	Buttered Popcorn	
0670	2949	Sage Tint White	
0672	2926	DKST Green Gray	
0700	2411	LT Apricot	
0702	2412	MD Apricot	
0722	2808	Mink	
0761	2490	Beige	
0761	2828	Wheat	
0776	2818	DKST Mink	
0800	2413	Apricot	
0821	2833	DK Golden Amber	
0832	2657	Mustard Gold	
0853	2772	LT Golden Brown	
0853	2611	Nutmeg	
0873	3393	LT Pigeon Gray	
0904	2416	MD Mock Orange	




























Isacord Poly #	BFC Poly #	Name	Color
0922	2695	DK Honey	
0922	2834	Harvest Gold	
0941	2756	DK Mustard Gold	
0970	2690	PALE Ecu	
1055	2781	Golden Mink	
1055	2765	DKST Camel	
1060	2428	PALE Peach Fuzz	
1061	2793	PALE Mink	
1061	2768	Camel	
1102	2426	DKST Apricot	
1115	2758	MD Rust	
1123	2731	Hemp	
1141	2729	MD Putty	
1172	2709	LT Putty	
1172	2689	Ecu	
1300	2454	Orange	
1301	2458	Red Orange	
1311	2721	Bright Rust	
1312	2484	Terra Cotta	
1346	2602	Eggplant	
1346	2747	DK Chestnut	
1355	2745	MD Chestnut	
1362	2430	MD Peach Fuzz	
1366	2821	DK Reddish Mink	
1366	2783	DK Earth	
1430	2435	Melon	
1521	2256	MD Peach	
1521	2260	DK Peach	

Isacord Poly #	BFC Poly #	Name	Color
1521	2437	DK Melon	
1551	2253	LT Peach	
1551	2433	LT Melon	
1600	2455	Sunset Orange	
1704	2291	Bright Red	
1761	2499	LT Rose Taupe	
1776	2784	DKST Earth	
1781	2465	DK Red Orange	
1805	2275	DK Pink Carnation	
1860	2513	LT Salmon	
1874	3398	DK Pigeon Gray	
1876	2819	DKST Reddish Mink	
1902	2295	Cherry Red	
1904	2297	Satin Red	
1911	2283	DK Red Rust	
1912	2306	DKST Satin Red	
1913	2307	Red Wine	
1921	2315	Brandy	
2011	2303	DK Satin Red	
2011	2317	MD Burgandy	
2101	2278	Ruby Red	
2113	2287	DKST Burgandy	
2115	2342	Black Wine	
2115	2606	DK Mauve	
2115	2586	Mahogany	
2123	2247	DK Burgandy	
2123	2567	DK Brick	
2155	2181	PALE Salmon Pink	

Isacord Poly #	BFC Poly #	Name	Color
2170	2473	PALE Salmon	
2170	2552	PALE Cameo	
2171	2468	PLST Salmon	
2171	2250	PLST Peach	
2220	2187	MD Salmon Pink	
2220	2271	MD Pink Carnation	
2222	2546	DK Ash Rose	
2224	2521	MD Ash Rose	
2241	2320	Desert Rose	
2241	2545	LT Ash Rose	
2300	2219	Fushia	
2300	2245	DK Fushia	
2320	2331	LT Fushia	
2320	2218	Pink Lady	
2363	2193	LT Pink	
2500	2243	DK Bright Plum	
2504	3822	DK Orchid	
2506	2241	MD Bright Plum	
2508	3821	MD Orchid	
2512	2515	LT Rose	
2520	2228	MD Bright Pink	
2520	2223	MD Cranberry	
2521	2226	DK Cranberry	
2521	2222	LT Cranberry	
2532	3834	LT Pink Orchid	
2640	3793	LT African Violet	
2640	3833	LT Orchid	
2655	3828	PLST Orchid	

Isacord Poly #	BFC Poly #	Name	Color
2715	3841	Purple	
2810	3803	DK African Violet	
2830	3772	LT Lavender	
2900	3805	DKST African Violet	
2905	3778	Blue Purple	
2910	3777	MD Lavender	
2920	3740	MD Heather	
2944	3846	DKST wine	
3040	3731	LT Lilac	
3102	3756	DKST Periwinkle	
3110	3764	DK Blue Purple	
3130	3735	Heather	
3210	3694	DK Blue Violet	
3210	3753	MD Periwinkle	
3251	3730	PALE Heather	
3332	3692	MD Blue Violet	
3335	3660	DK Bright Blue	
3344	3646	DKST Navy	
3350	3733	MD Lilac	
3354	3704	DK Heliotrope	
3522	3620	French Blue	
3522	3600	MD Blue Aster	
3544	3601	DK Bright Aster	
3554	3587	Navy	
3600	3679	DK Clear Blue	
3611	3655	MD Bright Blue	
3630	3636	LT Clear Blue	
3641	3649	LT Bright Blue	

Isacord Poly #	BFC Poly #	Name	Color
3641	3674	PALE Aster Blue	
3641	3645	Marine Blue	
3644	3621	DK Marine Blue	
3650	3668	PALE Clear Blue	
3650	3749	PLST Periwinkle	
3652	3670	LT Blue	
3654	3263	DKST Blue Gray	
3743	3604	MD Mediterranean Blue	
3750	3639	Dusk Blue	
3750	3431	PALE Blue	
3770	3250	PLST Silver	
3810	3675	MD Clear Blue	
3815	3472	LT Peacock	
3830	3299	Blue Sea Green	
3842	3437	Light Denim	
3842	3606	DK Mediterranean Blue	
3963	3429	PLST Blue	
3971	3369	Gray Pearl	
4010	3471	Turquoise	
4111	3559	MD Turquoise	
4113	3468	Light Turquoise	
4116	3474	Peacock	
4133	3487	DK Lagoon	
4133	3486	Green Blue Storm	
4250	3531	PALE Aqua	
4515	3479	Deep Lake	
4610	3520	MD Teal	
4610	3563	Dk Turquoise	

Isacord Poly #	BFC Poly #	Name	Color
4620	3514	LT Teal	
4625	3545	DKST Teal	
4952	3532	LT Aqua	
5050	3550	Aqua Tint White	
5100	3059	DKST Aqua Green	
5101	3542	DK Teal	
5101	3075	DK Aqua Green	
5210	3072	DK Jade	
5220	3049	LT Jade	
5220	3511	PALE Teal	
5230	3069	MD Jade	
5230	3060	LT Aqua Green	
5230	3050	MD Aqua Green	
5230	3513	PALE Teal Blue	
5232	3200	MD Mint	
5326	3035	MD Spruce	
5326	3014	DKST Smoke Green	
5335	3038	DK Spruce	
5374	3324	DKST Blue Granite	
5374	3023	DKST Pine Green	
5411	3204	MD Shamrock Green	
5415	3105	Pine Green	
5450	3096	PALE Jade	
5450	3130	PALE Mint	
5513	3167	DKST Spring Green	
5513	3136	Spearmint	
5515	3206	DK Shamrock Green	
5515	3034	LT Spruce	